



ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

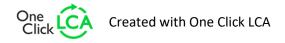
Maxiprufe Plus Premcrete



EPD HUB, HUB-3610

Published on 10.07.2025, last updated on 10.07.2025, valid until 10.07.2030

Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.1 (5 Dec 2023) and JRC characterization factors EF 3.1.









GENERAL INFORMATION

MANUFACTURER

MANUFACTURER	
Manufacturer	Premcrete
Address	44 Macadam Way, West Portway, Andover, Hampshire, United Kingdom, SP10 3XW
Contact details	Sales@premcrete.com
Website	www.premcrete.com
EPD STANDARDS, SCOPE	AND VERIFICATION
Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804:2012+A2:2019/AC:2021 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with modules C1-C4, D
EPD author	Simon Smallridge
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☐ External verification
EPD verifier	Imane Uald Lamkaddam as an authorized verifier for EPD Hub

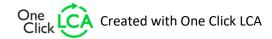
This EPD is intended for business-to-business and/or business-to-consumer communication. The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Maxiprufe Plus
Additional labels	-
Product reference	-
Place of production	Andover, United Kingdom
Period for data	Calender year 2023
Averaging in EPD	No grouping
Variation in GWP-fossil for A1-A3 (%)	-
GTIN (Global Trade Item Number)	-
NOBB (Norwegian Building Product Database)	-
A1-A3 Specific data (%)	4.54

ENVIRONMENTAL DATA SUMMARY

Declared unit	1m2
Declared unit mass	0.698764479 kg
GWP-fossil, A1-A3 (kgCO₂e)	2.18E+00
GWP-total, A1-A3 (kgCO₂e)	2.16E+00
Secondary material, inputs (%)	1.04
Secondary material, outputs (%)	8.19
Total energy use, A1-A3 (kWh)	10.3
Net freshwater use, A1-A3 (m³)	0.03







PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Premcrete supplies innovative groundwork solutions for major Construction and Infrastructure projects.

For over 40 years, Premcrete has been relied upon by the major groundworks contractors to supply waterproofing, gas protection, concrete repairs, technical grouts and joint sealant products.

We manufacture the full scope of Structural Waterproofing and Gas Protection Membranes for a variety of challenging applications. Discover today how our solutions can help ensure your projects and structures join the Great British tradition of excellence and reliability.

PRODUCT DESCRIPTION

MAXIPRUFE PLUS is a composite pre-applied waterproof membrane utilizing the very latest PREMCRETE APAN™ technology which produces an enhanced active bond to fresh concrete to become an internal part of the structure to which it has been applied. The active pre-applied nano seal technology provides a secondary waterproof element for unique hybrid protection. The self-healing nature of the membrane secures the integrity of the waterproofing system, substantially reducing the risk of failure. The membrane is a lightweight yet robust composition which provides ease of installation. The applied membrane will effectively resist hydrostatic water pressure conforming to BS 8102:2022 as a Type A barrier membrane.

Further information can be found at: www.premcrete.com

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	-	
Minerals	-	
Fossil materials	100%	UK
Bio-based materials	-	

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

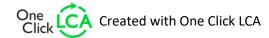
Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.0064

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1m2
Mass per declared unit	0.698764479 kg
Functional unit	
Reference service life	

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).







PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	duct st	tage		mbly age			U	se sta	ge			E	nd of l	ife stag	ge		he I ies	
A1	A2	А3	A4	A5	B1	B2	В3	В4	В5	В6	В7	C1	C2	С3	C 4		D	
×	×	×	MND	MND	MND	MD	MD	MND	MND	MND	MND	×	×	×	×			
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

A market-based approach is used in modelling the electricity mix utilized in the factory.

The provider dismantles mattress and creates flexible EOL PU bales. We receive these bales at the plant and at the beginning of the process line, bales are opened and EOL PU foam is shredded and grinded to obtain calibrated granulates. These granulates are then mixing with low melt polyester with appropriate mass balance and go into curing.

The use of green energy in manufacturing is demonstrated through contractual instruments (GOs, RECs, etc.), and its use is ensured throughout the validity period of this EPD.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

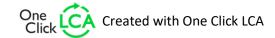
Annual delivery rates are taken into consideration for transportation scenario. There is no significant weight loss due to the emission of the rest of the pentane in the product during transportation. Transportation impacts occurred from delivering of the product cover direct exhaust emissions of fuel, environmental impacts of fuel production, as well as related infrastructure emissions. (A4) 5% weight loss has been considered during installation, used ancillary materials are cut-off. (A5)

PRODUCT USE AND MAINTENANCE (B1-B7)

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This EPD does not cover use phase. Air, soil and water impacts during the use phase have not been studied.

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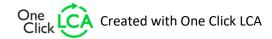






PRODUCT END OF LIFE (C1-C4, D)

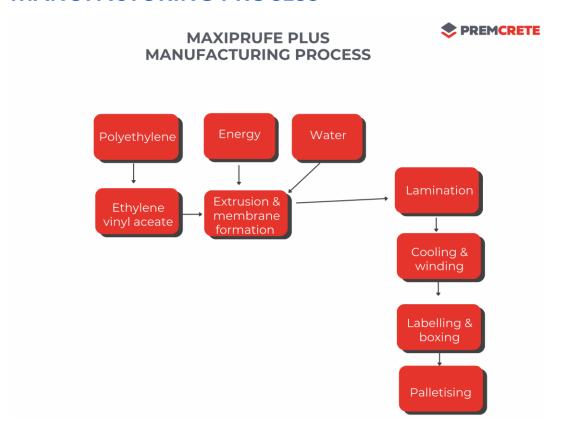
Consumption of energy and natural resources in demolition process is assumed to be negligible. (C1) The distance for transportation to disposal is assumed as 50 km and the transportation method is assumed to be lorry. (C2) Considering the manufacturer's information, 50% of end-of-life product is assumed to be incinerated and other 50% is landfilled. (C3, C4) Due to the incineration process, energy is generated. (D)

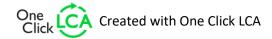






MANUFACTURING PROCESS









LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

VALIDATION OF DATA

Data collection for production, transport, and packaging was conducted using time and site-specific information, as defined in the general information section on page 1 and 2. Upstream process calculations rely on generic data as defined in the Bibliography section. Manufacturer-provided specific and generic data were used for the product's manufacturing stage. The analysis was performed in One Click LCA EPD Generator, with the 'Cut-Off, EN 15804+A2' allocation method, and characterization factors according to EN 15804:2012+A2:2019/AC:2021 and JRC EF 3.1.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

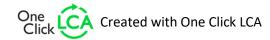
Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

PRODUCT & MANUFACTURING SITES GROUPING

Type of grouping	No grouping
Grouping method	Not applicable
Variation in GWP-fossil for A1-A3, %	-

No averaging

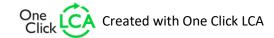






LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10.1 and One Click LCA databases as sources of environmental data. Allocation used in Ecoinvent 3.10.1 environmental data sources follow the methodology 'allocation, Cutoff, EN 15804+A2'.







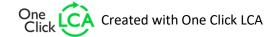
ENVIRONMENTAL IMPACT DATA

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP – total ¹⁾	kg CO₂e	2.04E+00	8.51E-03	1.14E-01	2.16E+00	MND	2.47E-02	MND	3.97E-04	0.00E+00	1.61E+00	8.94E-03	-4.93E-01						
GWP – fossil	kg CO₂e	2.04E+00	8.51E-03	1.37E-01	2.18E+00	MND	3.03E-03	MND	3.97E-04	0.00E+00	1.59E+00	6.98E-03	-4.71E-01						
GWP – biogenic	kg CO₂e	3.21E-03	1.78E-06	-2.35E-02	-2.03E-02	MND	2.17E-02	MND	4.05E-08	0.00E+00	1.98E-02	1.96E-03	-2.04E-02						
GWP – LULUC	kg CO₂e	1.50E-03	3.66E-06	1.46E-04	1.65E-03	MND	4.40E-07	MND	4.06E-08	0.00E+00	9.88E-06	4.26E-07	-1.05E-03						
Ozone depletion pot.	kg CFC-11e	7.15E-08	1.34E-10	5.09E-09	7.67E-08	MND	7.17E-12	MND	6.07E-12	0.00E+00	2.42E-10	1.69E-11	-7.07E-09						
Acidification potential	mol H⁺e	7.94E-03	2.68E-05	4.19E-04	8.38E-03	MND	2.95E-06	MND	3.58E-06	0.00E+00	2.16E-04	4.64E-06	-2.68E-03						
EP-freshwater ²⁾	kg Pe	1.81E-04	6.45E-07	2.32E-05	2.05E-04	MND	1.46E-07	MND	1.14E-08	0.00E+00	3.10E-06	6.86E-08	-3.76E-04						
EP-marine	kg Ne	1.47E-03	8.49E-06	9.68E-05	1.57E-03	MND	4.07E-06	MND	1.66E-06	0.00E+00	1.07E-04	1.54E-05	-4.36E-04						
EP-terrestrial	mol Ne	1.58E-02	9.23E-05	1.07E-03	1.70E-02	MND	1.02E-05	MND	1.82E-05	0.00E+00	1.08E-03	1.89E-05	-4.01E-03						
POCP ("smog") ³)	kg NMVOCe	7.43E-03	4.01E-05	3.08E-04	7.78E-03	MND	3.60E-06	MND	5.42E-06	0.00E+00	2.70E-04	8.22E-06	-1.31E-03						
ADP-minerals & metals ⁴)	kg Sbe	1.27E-05	2.46E-08	1.59E-06	1.44E-05	MND	4.09E-09	MND	1.42E-10	0.00E+00	7.56E-08	1.47E-09	-8.37E-07						
ADP-fossil resources	MJ	5.70E+01	1.23E-01	2.77E+00	5.99E+01	MND	6.38E-03	MND	5.19E-03	0.00E+00	1.83E-01	1.45E-02	-9.64E+00						
Water use ⁵⁾	m³e depr.	9.49E-01	6.07E-04	4.24E-02	9.92E-01	MND	2.21E-04	MND	1.30E-05	0.00E+00	4.09E-02	7.10E-05	-2.18E-01						

¹⁾ GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.







ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Particulate matter	Incidence	7.30E-08	8.08E-10	2.73E-09	7.65E-08	MND	3.95E-11	MND	1.02E-10	0.00E+00	1.25E-09	1.05E-10	-1.56E-08						
Ionizing radiation ⁶⁾	kBq 11235e	1.38E-01	1.17E-04	8.85E-02	2.27E-01	MND	3.69E-05	MND	2.30E-06	0.00E+00	4.21E-04	1.44E-05	-2.38E-01						
Ecotoxicity (freshwater)	CTUe	2.03E+01	1.72E-02	3.33E-01	2.06E+01	MND	1.83E-02	MND	2.86E-04	0.00E+00	3.29E-01	2.16E-02	-1.07E+00						
Human toxicity, cancer	CTUh	5.52E-10	1.41E-12	3.93E-11	5.93E-10	MND	5.36E-13	MND	4.08E-14	0.00E+00	5.09E-11	3.41E-13	-9.52E-11						
Human tox. non-cancer	CTUh	1.74E-08	7.91E-11	1.78E-09	1.93E-08	MND	2.64E-11	MND	6.46E-13	0.00E+00	2.32E-09	6.73E-11	-4.06E-09						
SQP ⁷⁾	-	5.03E+00	1.14E-01	2.13E+00	7.27E+00	MND	5.31E-03	MND	3.63E-04	0.00E+00	9.56E-02	3.38E-02	-3.75E+00						

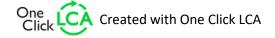
6) EN 15804+A2 disclaimer for lonizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	1.71E+00	1.77E-03	7.50E-01	2.46E+00	MND	-2.49E-01	MND	3.29E-05	0.00E+00	7.58E-03	2.27E-04	-2.43E+00						
Renew. PER as material	MJ	0.00E+00	0.00E+00	2.23E-01	2.23E-01	MND	-1.57E-02	MND	0.00E+00	0.00E+00	-1.88E-01	-1.86E-02	1.68E-01						
Total use of renew. PER	MJ	1.71E+00	1.77E-03	9.72E-01	2.68E+00	MND	-2.65E-01	MND	3.29E-05	0.00E+00	-1.81E-01	-1.84E-02	-2.26E+00						
Non-re. PER as energy	MJ	3.24E+01	1.23E-01	2.14E+00	3.46E+01	MND	-7.30E-02	MND	5.19E-03	0.00E+00	-2.49E+01	-2.27E+00	-9.64E+00						
Non-re. PER as material	MJ	2.47E+01	0.00E+00	-5.42E-02	2.47E+01	MND	-1.04E-03	MND	0.00E+00	0.00E+00	-1.79E+01	-6.44E+00	3.30E-02						
Total use of non-re. PER	MJ	5.71E+01	1.23E-01	2.08E+00	5.93E+01	MND	-7.40E-02	MND	5.19E-03	0.00E+00	-4.28E+01	-8.71E+00	-9.61E+00						
Secondary materials	kg	7.30E-03	5.32E-05	5.77E-04	7.93E-03	MND	1.14E-05	MND	2.15E-06	0.00E+00	4.48E-04	5.24E-06	9.46E-03						
Renew. secondary fuels	MJ	7.00E-03	6.75E-07	6.02E-04	7.61E-03	MND	7.35E-08	MND	5.63E-09	0.00E+00	2.64E-06	9.82E-08	-4.51E-06						
Non-ren. secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00	MND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00						
Use of net fresh water	m³	2.43E-02	1.79E-05	8.47E-04	2.51E-02	MND	-5.20E-06	MND	3.43E-07	0.00E+00	3.06E-04	-2.16E-04	-7.54E-03						

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8) PER = Primary energy resources.







END OF LIFE – WASTE

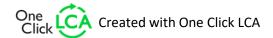
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	9.48E-02	2.02E-04	4.71E-03	9.97E-02	MND	1.14E-04	MND	5.77E-06	0.00E+00	1.35E-02	2.55E-05	-2.92E-02						
Non-hazardous waste	kg	1.59E+01	3.83E-03	3.51E-01	1.63E+01	MND	1.52E-02	MND	7.87E-05	0.00E+00	6.33E-01	2.90E-01	-1.83E+00						
Radioactive waste	kg	4.45E-05	2.87E-08	1.94E-05	6.40E-05	MND	9.40E-09	MND	5.64E-10	0.00E+00	1.07E-07	3.52E-09	-6.11E-05						

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00	MND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00						
Materials for recycling	kg	0.00E+00	0.00E+00	1.14E-03	1.14E-03	MND	1.32E-02	MND	0.00E+00	0.00E+00	5.72E-02	0.00E+00	0.00E+00						
Materials for energy rec	kg	0.00E+00	0.00E+00	2.09E-03	2.09E-03	MND	0.00E+00	MND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00						
Exported energy	MJ	0.00E+00	0.00E+00	5.29E-02	5.29E-02	MND	1.94E-02	MND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00						
Exported energy – Electricity	MJ	0.00E+00	0.00E+00	2.23E-02	2.23E-02	MND	8.04E-03	MND	0.00E+00	0.00E+00	1.11E+00	0.00E+00	0.00E+00						
Exported energy – Heat	MJ	0.00E+00	0.00E+00	3.06E-02	3.06E-02	MND	1.14E-02	MND	0.00E+00	0.00E+00	1.53E+00	0.00E+00	0.00E+00						

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO₂e	1.97E+00	8.46E-03	1.37E-01	2.12E+00	MND	4.51E-03	MND	3.94E-04	0.00E+00	1.59E+00	6.68E-03	-4.71E-01						
Ozone depletion Pot.	kg CFC-11e	5.97E-08	1.07E-10	4.20E-09	6.40E-08	MND	5.86E-12	MND	4.81E-12	0.00E+00	2.03E-10	1.35E-11	-5.84E-09						
Acidification	kg SO₂e	6.61E-03	2.06E-05	3.30E-04	6.96E-03	MND	2.23E-06	MND	2.52E-06	0.00E+00	1.52E-04	3.44E-06	-2.28E-03						
Eutrophication	kg PO ₄ ³e	4.92E-03	5.04E-06	9.95E-05	5.02E-03	MND	2.61E-06	MND	5.88E-07	0.00E+00	4.96E-05	2.25E-06	-2.72E-04						
POCP ("smog")	kg C ₂ H ₄ e	4.57E-04	1.88E-06	2.48E-05	4.84E-04	MND	5.39E-07	MND	1.89E-07	0.00E+00	1.02E-05	1.29E-06	-1.29E-04						
ADP-elements	kg Sbe	1.26E-05	2.40E-08	1.58E-06	1.42E-05	MND	4.00E-09	MND	1.38E-10	0.00E+00	6.63E-08	1.43E-09	-8.31E-07						
ADP-fossil	MJ	5.59E+01	1.21E-01	1.57E+00	5.76E+01	MND	5.74E-03	MND	5.15E-03	0.00E+00	1.76E-01	1.43E-02	-5.45E+00						







THIRD-PARTY VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald Lamkaddam as an authorized verifier for EPD Hub Limited 10.07.2025



